

Wire Color for T-Series IDC Stepper Motors on IDC Actuators

Phase	Cable	Disconnect Pin	Series Wound	Parallel Wound
A+	Red	Red	Red	Red and White/Yellow
A-	Red/Yellow	Orange	Yellow	Yellow and White/Red
B+	Red/White	White	Orange	Orange and White/Black
B-	Red/Black	Black	Black	Black and White/Orange White/Orange and White/Black White/Red and White/Yellow