# KAS Web Server User Manual for PAC



Kollmorgen Automation Suite

# HIGH PERFORMANCE MOTION & PLC ENGINE

"Because Motion Matters

Kollmorgen Automation Suite High Performance Motion and PLC Engine combines the Motion and PLC software into a powerful Runtime Engine to deliver superior performance for your automation applications. Run any of the five IEC 61131 languages and combine them with a Motion engine that runs PLCopen or the high-performance Pipe Network.

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# 1 Using the Web Server

## 1.1 Using the KAS Web Server

Kollmorgen Automation Suite<sup>™</sup> comes with a web server that allows you to perform the following operations:

- Read information about the controller (model type, firmware version, version of your KAS application)
- Interact with your application (Start and Stop your KAS application)
- View real and simulated axes
- · See all the log messages

The web server may be accessed two ways:

- 1. Open a web browser and enter the controller's IP address.
- 2. From the Controller node in the Project tree in the KAS IDE.
  - Double-click the Controller node
  - Select "Access Webserver" from the right-mouse menu.

If you do not know the IP address assigned to the PAC, press and briefly hold B2, the 7-segment display will show the IP.

The web server consists of a home page, the KAS Application tab and Help. The Help tab is a link which opens the PAC Web Server manual.

KOLLMORGEN	•				
Because Motion Matters <sup>w</sup>	-		LOG	IN HOME CONTACT	r us   about
	KAS Application	Settings	Backup & Restore	Diagnostics	Help

Figure 2-1: The Webserver Tabs as seen on an AKD PDMM webserver.

**Browser Requirements:** We recommend using Firefox 11, Google Chrome, or Internet Explorer 9 or later for accessing the web server.

# 1.1.1 Web Server Home Page

To access the KAS web server home page, enter the controller's IP address.



This page provides an overview of the device including:

- Manufacturer
- Image

#### 1.1.1.1 Security

Some parts of the web server are locked in order to protect critical operations from unauthorized users. Simply log into the web server to enable access to the locked functions. See "User Authentication" (see page 3) for more information.

Functions will not be locked if you access the web server through the IDE. Doing so automatically grants administrator access.

The functions which are locked are:

- KAS Application Tab
  - Start/stop/Cold Start an application
  - "Clear User Data"
  - "Clear all Errors"
  - Configure 'Auto-start'
- Settings tab
  - Firmware upgrade -->'Choose File' &'upgrade' ‡
  - Reboot ‡
  - "Reset to Factory Settings"
  - SD card Format
  - Change password
  - Change the network settings ( IP address ) ‡
- Backup & Restore
  - Backup PDMM
  - Backup & Restore AKDs

- Restore PDMM
- Scan network
- Export Backup
- Choose File & Replace Backup
- Diagnostics tab ‡
  - Reboot the PDMM controller
  - Clear Errors and alarms
  - Clear Crash dump

‡ AKD PDMM only

### **Timeout After Inactivity**

To prevent misuse, if the webserver has been idle (no keyboard activity or mouse clicks) for 20 minutes, the user account will be automatically logged out. A dialog box will open to alert you that the session has timed out.

**NOTE** The idle logout only occurs if you've logged into the webserver with a web browser. Logging in through the KAS IDE will never time out.

## 1.1.1.2 User Authentication

# Logging In

Logging into the web server is required to prevent unauthorized access or changes. This is accessed from the **LOGIN** link at the top of all web server pages. Clicking the link brings up a form to enter user credentials.

sername administrator	
assword	

Enter the password to log in. The factory default password is administrator. This can be changed after logging in.

• As there is only one user Administrator, "administrator" is the default user name.

- You must re-enter the password each time you log in; the entered password is not stored in the login form.
- Accessing the webserver from the IDE automatically logs you in as administrator.

When you are successfully logged in, the user name will appear in the top-right corner of all web server screens.

Logged in as administrator

## Logging Out

After successfully logging in, the menu in the top right corner of the web server contains a link to **LOGOUT**. Clicking this link will immediately log you out of the web

### server, and informs you of this.

×
ОК

# Changing the Password

The user password is managed from the User Account section of the Settings tab. See User Account for more information.

# 1.1.2 KAS Application

This tab allows you to:

- Display general information about your project that is currently loaded on the controller (PAC or PAC)
- Start and stop the motion
- Display the Axes run by the controller from the "Axis" (see page 5) tab
- Manage log messages from the "Log Configuration" (see page 6) and "Log Data" (see page 7) tabs
- Display User Data present on the controller from the "User Data" (see page 9) tab

ltem	Description
Version of KAS App	This label provides information about the name and version number of the application that is in the controller. The format is <project_name>:<ver-sion>. The application's source code may be downloaded to the local computer if it is present on the controller. This is accomplished by clicking on the download icon (). This icon is found by the name and version information and is only present when source code is available.</ver-sion></project_name>
Status of KAS App	The state of the application, Started or Stopped.
Start	Default mode (warm start) where the Retain Variables are loaded at the application startup. They are <b>Not</b> re-initialized; whereas other variables are started with their initial values.
Cold Start	Use retain variables with their default values. Such starts occurs from time to time but are few.
Stop	Stop the application
Auto-start	Select this option to automatically start the KAS application when the PDMM is powered up. The application will start using retained variables (a "warm start") after the controller has booted up.
	To change this setting, click the Auto-start checkbox to either activate or deactivate this option and click the Apply button. The control will use the new setting at the next power-up.
	<b>NOTE</b> You can choose to start the application manually when debugging with the Simulator. Whereas the Auto-start mode is recommended when the system is in production, in order to prevent from doing inappropriate actions.
Clear all errors	Clicking this button will clear the error log for all axes.

## 1.1.2.1 Axis

You can view a visual representation of the motors from the Axis tab. The axis wheels are visible after your application is started. The following can be monitored from the display:

- Real and Simulated axes
- Actual position with solid line and actual position value
- Command position with the dotted line and (command position value) in parentheses
- Axis State: Powered-off, Powered-On, or Error as well as Simulated Powered Off and ON
- Identify the axes from the label, as defined by the axis name in your application
- Axis status or positions snapshot



T	itle	Image (F	PN axis)	Image (P	LCopen axis)	Imag	e (digitizing axis)
AXI	51	AXIS	AXIS1		PLCOpenAxis2		Axis3
Axis status	snapshot	Axis positions	snapshot	Axis position	ns snapshot	Axis po	sitions snapshot
Initialised Power ON Enable Found Configured Running Error Simulated	true false true true false false false	Actual Current Feedback Generator Pipe offset Pipe Power ON Delta Offset Reference	174 220505 0.000000 174 220505 0.000000 0.000000 0.000000 0.000000 0.000000	Actual Command Normal Phase Super imposed	3141.856728 3141.856728 3141.856728 0.000000 0.000000	Actual	0.000000
Connected Warning Stopping Stopped	false false false false	Zero offset	0.000000				

Additionally, if an axis is in error, the error can be cleared by clicking the text below the axis title.

# 1.1.2.2 Log Configuration

You can configure the log to filter the messages that are displayed. Each source can be set with its own level.

A	kis	Log	Configuratio	n	Log Da	ta	User	Data
Log Config	uration							
	IDE	Controller	EtherCAT	Drive	PLC	Motion	System	All
Error	0	Ø	ø	0	0	6	ø	Ø
Warning	۲	0	0	0	۲	۲	0	0
Info	0	0	0	Ø	0	ø	0	O
Debug	0	0	0	Ø	0	0	0	O

Each message has one of the following levels, with importance in descending order: Error > Warning > Info > Debug

How to Choose the Appropriate Level?

1 TIP

()) TIP	When a level is set for a source, only messages with the same or higher importance are recorded. For example, if a source is set to WARNING, then all messages with levels WARNING, ERROR and CRITICAL are recorded (DEBUG and INFO messages are discarded). Therefore, DEBUG is the most verbose and ERROR is the least verbose level. Filtering is quicker with less verbose levels, due to the number of messages.
	Flitering is quicker with less verbose levels, due to the number of messages.
/ NOTE	Critical messages are always recorded. Therefore, the Critical level is not visible.

#### Source

Source	Apply to
IDE	Win32 applications: the KAS IDE and the KAS Runtime Server (also called the KAS Runtime Front-end)
Controller	For the KAS Runtime items: Drivers, IOEngine, SinopEngine
EtherCAT	For all kinds of EtherCAT items: Motion bus, I/Os
Drive	Messages from the drive (AKD or PAC)
PLC	For application engineers to create custom log within the PLC programs (similar to printf)
Motion	Messages coming from the Motion engines: PLCopen, Pipe network or VM
System	For common API and libraries. Also includes messages issued from the operating system.

### Level

Level	lcon	Description
DEBUG	ø	Any information logged for development purpose. You may safely ignore this log.
INFO	0	Information status of the current process. You may safely ignore this log.
WARNING	4	System is stable but the KAS IDE warns that an unexpected event can occur. You can ignore this log.
ERROR	Θ	The application does not behave as expected but the processes remain stable.
CRITICAL	<b>6</b>	Application crashes or becomes unstable. Data is corrupted. At this point the application behavior can be unpredictable.

# 1.1.2.3 Log Data

KAS log files may be viewed from the Log Data tab. These messages can help describe the current state of the system and to help identify any operation errors encountered when developing your system. A PAC will display as many as 20 files.

KAS	HIGH PERFORMANCE MOTION & PLC ENGINE Because Motion Matters <sup>4</sup>	KAS Application Version of KAS App Status of KAS App Start/Stop Options	_PLCappDBG::28 _stopped Start Cold Start Stop
Axis	Log Configuration	Clear all axis errors	Apply Clear all errors User Data

Figure 3-1: Example of log files displayed from a PAC webserver.

Clicking on a listed log file will open it in your web browser. The log file may be downloaded by clicking on the green download icon next to the log entry. The default name is the same as the file's name. If you try to open a file that no longer exists, the message "/logfiles/<selected file name> not found." Refresh your browser window and try again.

ehttp://localho	st/logfiles/con	trolle	r%20log%	20-%20Th		
10/20/2011	9:55:33	AM	(389)	Control	ler	WARNING HTTP server warning: Error 404: Not
10/20/2011	9:56:15	AM	(112)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:15	AM	(114)	System	WARNING	HTTP Files handler, file 'E:/Kollmorgen/tru
10/20/2011	9:56:15	AM	(142)	System	DEBUG	HTTP Kas handler for GET request, URL is '/
10/20/2011	9:56:15	AM	(155)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:15	AM	(531)	System	DEBUG	HTTP Files handler for GET request, URL is,
10/20/2011	9:56:15	AM	(531)	System	WARNING	HTTP Files handler, file 'E:/Kollmorgen/tr
10/20/2011	9:56:15	AM	(545)	System	DEBUG	HTTP Kas handler for GET request, URL is '
10/20/2011	9:56:15	AM	(569)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:17	AM	(829)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:17	AM	(829)	System	WARNING	HTTP Files handler, file 'E:/Kollmorgen/tru
10/20/2011	9:56:17	AM	(951)	System	DEBUG	HTTP Kas handler for GET request, URL is '/
10/20/2011	9:56:17	AM	(969)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:18	AM	(126)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:18	AM	(126)	System	WARNING	HTTP Files handler, file 'E:/Kollmorgen/try
10/20/2011	9:56:18	AM	(136)	System	DEBUG	HTTP Kas handler for GET request, URL is '
10/20/2011	9:56:18	AM	(156)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:18	AM	(617)	System	DEBUG	HTTP Files handler for GET request, URL is
10/20/2011	9:56:18	AM	(17)	System	WARNING	HTTP Files medler, frie 'E:// orgen/tri

Figure 3-2: Example of a log file's content, displayed in a browser.

Log data is collected and updated every 15 seconds on a PAC and a new log file will be created when the current file is full. You may need to wait for up to 15 seconds for a log to show up in the list.

# Log Message Content

Every log message in the table has the following information:

Field	Description
Time	Time when the log was recorded with the format: DD-MMMM-YY hh:mm:ss (millisecond)
Source	Identifies a software or hardware component issuing the messages. Each source is configured with a specific Level.
Level	Each message has one of the following levels with importance in ascending order: DEBUG > INFO > WARNING > ERROR > CRITICAL

Field	Description
Message	Text of the message issued from the source

Table 3-1: Log Messages - List of Field

① TIP

# Log messages is an important source of information when you are troubleshooting your project.

When reporting an issue to Support, copy/paste the logs in your report.

# PAC Log Files

Logs generated on a PAC are stored in flash memory at /mount/flash/log. The files are stored in a rotating pool consisting of a maximum of 10 files. The files have a maximum size of 200 kilobytes each; the most amount of space the log files will consume is 2 MB. Once an "eleventh" file is created the earliest file is flushed to make room for the new file.

The PAC generated log levels can be controlled form the KAS IDE and Web Server. From the IDE, the log levels can be filtered in the configuration window in the *Logs and Information* tab.

#### Log File Naming Convention

The logs have the naming format  $pdmm_logs_n$  where *n* is a value ranging from 0000000000 to 4294967295, which is the maximum value a 32-bit location can store.

As an example, when the files are first created they will be named pdmm\_logs\_ 0000000000, pdmm\_logs\_000000001, pdmm\_logs\_000000002 and so on. The file that will be created after pdmm\_logs\_4294967295 is pdmm\_logs\_0000000000. The naming gets reset and continues.

#### 1.1.2.4 User Data

This tab lists any user-generated files or folders found on the flash drive. Clicking a folder will display the folders contents. Clicking on the green download icon will immediately download the file.

Axis	Log Configuration	Log Data	User Data	
ser Data				
testDir testSubDir testSubDir test2.txt MC_MoveAdditivePositionA MC_MoveAdditivePositionA MC_MoveAdditivePositionA TestOutput.csv test.xml	Array2.csv 🌋			

The Clear User Data button will erase all of the files in the user data folder.

## 1.1.3 Backup & Restore

These functions are used to replicate a PDMM (*Backup* and then *Restore*). The elements that are backed up or restored are the firmware, the network configuration, the Retain Variables, and the PLC application.

- These functions cannot be performed while an application is running.
- *Restore* and *Backup* take several minutes to complete. Do not power off the control once started.
- The PDMM is rebooted after a *Restore*.

```
① TIP
```

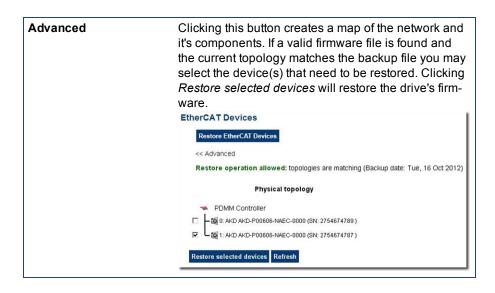
This section provides an overview of the backup and restore processes. For a deeper discussion, see "EtherCAT Devices Backup and Restore" (see page 13).

1.1.3.1	Backup Tab			
Backup Controller	This function is used to replicate the controller part of the PDMM. Clicking the button will save the data to the SD card. An alert will be presented to confirm the backup should proceed.			
	WARNING: Backup operation can take several minutes to complete! Do NOT remove the SD card until the operation completes. Do you want to continue?			
Backup EtherCAT Devices	This function replicates the network topology as well as the drives' firmware and data. To accomplish the backup, a copy of the firmware package is required. There are several possible scenarios upon clicking this button.			
	<ul> <li>If an archived copy of the same firmware package is on the controller as is used on the drives then clicking the button will start the backup.</li> <li>If a copy of the firmware package cannot be found, you will be prompted to browser for one. A link to the Kollmorgen website is provided; all firmware packages can be found on the site.</li> </ul>			
	EtherCAT Devices Please provide the required firmware package <sup>(1)</sup> : AKD-Firmware-for-KAS-V01-06-00-002.tgz Choose File No file chosen << Cancel			
	<ul> <li>If an archive is found on the controller but it does not match the network configuration then you will be prompted to browse for one or download one from the website.</li> </ul>			
	<b>①</b> <i>TIP</i> Files on the website are saved in ZIP format. You must unzip the download to access the TGZ file.			

# 1.1.3.1 Backup Tab

# 1.1.3.2 Restore Tab

Restore Controller	This function restores a PDMM's firmware, network configuration, retained variables and PLC application from the SD card.
Restore EtherCAT	This function automatically restores the data and firm-
Devices	ware of any replaced drives.



# 1.1.3.3 Import/Export

These functions allow you to save a copy of the backup file to a computer and Import the backup file so it may be used for restore functions.

Backup	Restore	Import/Export	
Import Backup: Choos	t Backup e File No file chosen on Backup	Export Backage An Ether/Lit Toryone backup file this computer Note The Export backon is only depi an Ether/Literator backage are weaked. Bapper Backage, An Ether/Lit Toryone backage file bandfined from the computer to be controller. The backet weak processing of the testers a particular control table literator processing backage and a backage the selection of the selection of the backage and backage backage backage backage and a back backage backage backage backage and a back backage backage backage backage and a back backage backage backage backage backage backage backage backage backage backage backage backage ba	ayed when .TGZ file) ia 5 backup file umforn. Note
Export Back	up		allows you to save the to a computer.
Choose File Replace Backup			allows you to select a pre- orted backup file to be
		This button imports the selected backup file, replacing any existing backup.	

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# 2 EtherCAT Devices Backup & Restore - In Depth

This section discusses device backup and restore in greater depth.

## 2.1 EtherCAT Devices Backup and Restore

The PAC and AKD PDMM can backup/restore EtherCAT devices (at present, only AKD drives) on an EtherCAT network. This feature is useful as a maintenance operation to replace any AKD drives in an operational machine. This feature reduces the manual steps for saving/loading each AKD drive's firmware and parameters into a few simple automated steps. The Backup/Restore functionality is located in the PAC and AKD PDMM web server and is accessible from a web browser. For details about the web server see "Using the KAS Web Server" (see page 1).

	KAS Application	Settings	Backup & Restore	Diagnostics	Help
				ble when PLC app p: Tue, 25 Sep 20	
Backup	Restore	Impo	ort/Export		
Controller	Controller		Backup Controller is u PDMM (back up). The firmware, the network of	elements that are bac	ked up are the
EtherCAT Devices			the PLC application. Notes: * This function cannot l running. * <b>Backup</b> take several control once started.		
Backup EtherCAT Devices	es		Backup EtherCAT De AKD drives firmware a For EtherCAT devices firmware package is re	nd the AKD drives dat backup operation, the quired.	a. e correct AKD
			If the matching firmwise used for future back be used for future back If the firmware file doe asked to provide it.	kups. es not exist on the col	ntroller, you will be
			<sup>(1)</sup> All firmware package	es are available at <mark>Ko</mark>	llmorgen.com

# 2.1.1 EtherCAT Devices Backup

The Backup operation discovers all the devices on the EtherCAT network and stores the topology information, AKD firmware files, and AKD parameters to the controller's local storage.

Controller	Local Storage
PAC	Compact Flash Card
AKD PDMM	SD Memory Card (see SD Card Support for more information)

Before starting a backup of the EtherCAT Devices, you will need:

- The AKD firmware files package, AKD-Firmware-for-KAS-Vxx-xx-xxx.tgz. This package is included in the KAS software installation directory (\Program Files (x86) \Kollmorgen\Kollmorgen Automation Suite\Astrolabe\DrivesFW) or is available for download from the Kollmorgen website (www.kollmorgen.com/enus/website-resources/other/akd-software/).
- An SD memory card must be in the SD slot if you are using an AKD PDMM. PACs have a built-in Compact Flash card.
- All the EtherCAT network devices must be connected to the PAC or AKD PDMM, and configured as necessary for machine operation.

① TIP

Make sure the devices are in the order as expected.

1	TIP	

The topology information is stored in the backup and is used to check for identical topology during a restore function.

- A PLC application downloaded to the PAC or AKD PDMM, containing the EtherCAT device map.
  - **NOTE** The PLC application cannot be running and the IDE must not be in Online Configuration Mode. Please stop your PLC application or disable Online Configuration Mode before a Backup or Restore.

# 2.1.1.1 Steps

- 1. From the web server home page, click on the Backup & Restore tab:
- 2. Under the Backup tab, press the Backup EtherCAT Devices button.

The web server will ask you to choose a firmware package file and suggest the filename that matches the firmware version on your drives. Selecting the firmware package file is a one-time event. The controller will remember your selection and will not ask you again for future backups.

Backup	Restore	Import/Export	
Controller			
EtherCAT Devices	p Controller	PDMM (ba firmware, t the PLC at Notes: * This func running.	tion cannot be performed while an application is take several minutes to complete. Do not power off the
Please provide the re	equired firmware package <sup>(1</sup>		therCAT Devices will save the network topology, the s firmware and the AKD drives data.
AKD-Firmware-for-KAS	-V01-06-00-002.tgz	firmware p	AT devices backup operation, the correct AKD ackage is required.
Choose File No file ch	osen	be used fo	tching firmware already exists on the controller, it will r future backups: ware file does not exist on the controller, you will be rovide it.
<< Cancel		<sup>(1)</sup> All firmw	are packages are available at Kollmorgen.com

3. Press the Continue Backup EtherCAT Devices button. It will take a couple of minutes or longer, depending on the number of AKDs in the system.

Backup	Restore	Import/Export	
Controller			
Backup EtherCAT Devices	Controller	PDMM (ba firmware, ti the PLC ap Notes: * This func running.	tion cannot be performed while an application is ake several minutes to complete. Do not power off the
Continue Backup Ether	CAT Devices	AKD drives For EtherC firmware p * If the mat be used fo	herCAT Devices will save the network topology, the stimmware and the AKD drives data. AT devices backup operation, the correct AKD ackage is required. Using firmware aiready exists on the controller, it will in thut backups. ware file does not exist on the controller, you will be rourde it.

When the backup is complete, the web server will indicate whether the backup was successful.

(1)All firmware packages are available at Kollmorgen.com

Image: Market After the backup is complete, it is a good idea to export the backup to an offsite location for safe keeping. See Export/Import below.

# 2.1.2 EtherCAT Devices Restore

The Restore operation discovers the devices on the EtherCAT network and compares the physical topology information to the topology information stored in the backup. A

Restore will detect the replaced AKD devices and restore them. Advanced users can manually select the specific AKD devices and restore them. The backup files containing the topology information, AKD firmware file, and AKD parameters are retrieved from the controller's local storage.

Controller	Local Storage
PAC	Compact Flash Card
AKD PDMM	SD Memory Card (see SD Card Support for more information)

## 2.1.2.1 Steps

**(DIMPORTANT** The application will start immediately after the Restore operation is complete if the Autostart option is enabled on the controller. Be sure to Restore all of the replaced devices and the EtherCAT device order is correct. *Disable the Autostart option before commanding the Restore operation if you want to check the devices before starting the application.* 

**NOTE** The EtherCAT Devices Backup and Restore feature may be used in EtherCAT networks which have third party devices, but only the Kollmorgen AKDs can be backup and restored. Specific configurations applied to third party devices with non-Kollmorgen tools have to be reapplied when the third party device is replaced.

- 1. From the web server home page, click on the Backup & Restore tab:
- 2. Under the *Restore* tab, you can choose to restore the replaced EtherCAT AKD devices or manually select the AKD devices with the Advanced view.
  - To restore the replaced AKD devices, press the *Restore EtherCAT Devices* button. When the restore is complete, the web server will indicate whether it was successful.
  - To select the AKD devices and manually restore:
    - 1. Press the Advanced link.
    - 2. Select the AKD devices you want to restore. The controller will identify the replaced AKDs and pre-select them for you.
    - 3. Press Restore selected devices.

F	Restore EtherCAT Devices
<<	Advanced
R	estore operation allowed: topologies match (Backup date: Wed, 31 Jul 2013 12:42:26 GI
	Physical topology
	PDMM Controller
V	- 🕼 0: AKD AKD-P00306-NAEC-0000 (SN: 2753724427 )
	- 🔚 1: AKT Coupler
	2: Beckhoff Automation GmbH device 0x44C2C52
	- 🛥 3: Beckhoff Automation GmbH device 0x3F63052
	- 🛥 4: Beckhoff Automation GmbH device 0x7D43052
	- 🖚 5: Beckhoff Automation GmbH device 0x7D83052
	6: Beckhoff Automation GmbH device 0x1B773052
	- 10 8: AKD AKD-P00606-NAEC-0000 (SN: 2753003540 )

When the restore is complete, the web server will indicate whether it was successful.

#### 2.1.3 AKD Backup/Restore Compatibility

The replacement AKD must have the same model number as the AKD that was originally stored in the backup. The Restore operation compares the model numbers

between the backup and the replacement AKD. The restore will not be allowed if they are not compatible.

- To check the model number on your AKD, see the sticker on the side of the drive.
- To check compatibility between your replacement drive and the backup, replace the AKD on the EtherCAT network, and press the Scan network button.
  - The web server displays the physical topology and allows you to restore the selected drives if the backup and replacement drives are compatible.



• The web server displays the backup and physical topology and indicates the non-compatible drives if the backup and replacement drive are not compatible, .



1 TIP

The serial number (SN) is displayed in the Physical topology web server view and on the sticker affixed to the AKD. You can use the serial number to match the actual hardware with its representation on the web server.

# 2.1.4 Autostart with Replacement drives and the unique ID

The EtherCAT unique ID option will write a unique identifier into each EtherCAT device. It can be enabled or disabled in the IDE, from the Project View -> EtherCAT - > XML Configuration File tab. If the unique ID option is enabled, the unique ID will be stored in the AKD backup. Later, when the drive is replaced and restored, the

same unique ID will be restored to the replacement drive.

Devices Master ENI File ESI Files

EtherCAT Network Information (ENI) File

Import / Export
Import / Export
Export ENI File
Use imported file
Export ENI File

When the unique ID option is enabled, a replacement drive must be restored before the PLC program can be started. If the option is disabled, then the PLC program can be started without checking that the replaced drive has been restored.

() *TIP* If you enable the Autostart option in the controller and you plan to use the AKD Backup and Restore functions, it is strongly recommended that you enable the unique ID option. This will prevent the controller from automatically starting a PLC application with a replacement AKD, that has *not* been restored.

### 2.1.5 Export/Import EtherCAT Devices Backup

A network backup may be exported and imported. The export procedure saves a backup file to the computer running the web browser. The import procedure allows you to transfer a backup file onto the controller to be used later for restoring a previous configuration.



## 2.1.5.1 Export Procedure

The Export button is only displayed if an AKD backup is available.

- 1. Click on the "Export Backup" button. The browser starts transferring a backup file. Depending upon the browser being used, this may involve a prompt confirming that you wish to receive the file.
- 2. You may move the file to a different directory once the file is saved. The file may be renamed to help identify the backup file with the machine.

### 2.1.5.2 Import Procedure

- 1. Specify a backup file to import by clicking on the "Browse" button. This backup file will be used to replace the current backup on the controller.
- After a backup file is specified, click on the "Replace Backup" button. This creates a backup on the controller with the data stored in the specified backup file. Any previously existing backup will be replaced. If the import fails, the previous backup will not be replaced.

## 

- The Replace Backup button is disabled until a backup file has been selected.
- On some browsers, the "Browse" button may be labeled "Choose File".

#### 2.1.6 EtherCAT Devices Backup/Restore Limitations

• The "EtherCAT Devices Backup" (see page 13) and "EtherCAT Devices Restore" (see page 14) functions are not permitted while a PLC application is running or when

the IDE is in Online Configuration Mode. Please stop your PLC application or disable Online Configuration Mode before a Backup or Restore.

• Only a single backup is supported in the controller at one time.

∥ NOTE	If you want to keep multiple backup configurations, you can perform the backup and then export it to a local PC or USB flash memory stick. Later, when you are ready to restore, you can import the specific backup file to the controller, and then perform the restore.
(1) TIP	Beware that an import will overwrite any backup existing in the controller or AKD PDMM SD card. If you are using an AKD PDMM, the alternative method is to use a separate SD card for each backup/restore configuration.

- All AKD drives on the EtherCAT network must have the same AKD firmware version.
- The AKD firmware version must be 01-06-00-003 or higher.
- AKD firmware packages are available for all production releases.
- Only AKD drives are supported for backup/restore. Kollmorgen S300 drives are not supported by backup/restore.
- AKD PDMM system backup or restore is a two-step process:
  - 1. Backup or Restore the AKD PDMM
  - Backup or Restore the AKDs (including the AKD drive inside the AKD PDMM).

## 2.1.7 Troubleshooting EtherCAT Devices Backup/Restore

The web server displays an error message if an EtherCAT Device backup or restore fails. The message describes the cause of the failure and a possible remedy. Please be sure to note any error message(s), as they will be helpful with remedying the problem.

Described below are some common error messages and remedies. The message box format may appear differently depending on the web browser, but the message content is the same.

## During AKD backup, EtherCAT fails to reach pre-op mode:



- 1. Using the IDE, open the EtherCAT view and scan the network.
- 2. Compare the nodes, their order, and types to the topology in your application.
- 3. After you identify the differences do one of the following:
  - Modify the application's devices to match the physical network.
  - Correct the physical network by adding/moving/removing nodes.

During AKD backup, at least one AKD has an unsupported firmware error for backup:



- 1. Using the IDE, open the EtherCAT view.
- 2. Upgrade all of the AKDs drive firmware to at least version 01-06.

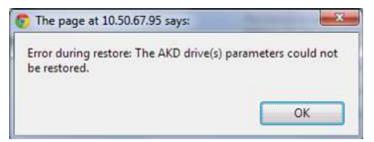
#### During AKD restore, the backup file is corrupt:

The page at 10.50.67.95 says:	×
Error during restore: The backup is corrupt.	
0	OK

Before restoring AKD(s), the backup file must be valid. To correct a bad backup file on a controller, import a known good backup file from another source (local hard drive, network drive, USB flash stick, etc.). If you do not have a valid backup file, then you will need to manually configure the replacement AKDs by downloading firmware and modifying the drive's parameters using the AKD views in the IDE.

#### Not able to restore AKDs successfully.

The error message will describe at which step the restore failed. For example, failing to restore parameters:



- 1. If an AKD restore fails and you have already verified the controller has a valid backup and the network topology is correct, then retry the Restore.
- If you still cannot restore successfully after two or three attempts, check your network cables and try a different replacement AKD drive(s). This test will isolate the problem to the specific drive(s) or the controller problem.
- 3. If you still cannot restore a replacement AKD, then you will need to manually configure the replacement AKDs by downloading firmware and modifying the drive's parameters using the AKD views in the IDE.

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