



INSTALLATION INSTRUCTIONS:
 ALL STUDS HAVE TO BE PROPERLY
 TIGHTENED, MAX. TORQUE 1,70Nm
 DO NOT LOAD THE STUDS IN AXIAL
 DIRECTION, MAX. PUSH/OUT 600 N
 STUDS ARE NOT INTENDED FOR PERIPHERAL
 STRESS, MAX. LOAD 200 N ON THE END
 OF THE STUD IN ANY DIRECTION

LEGEND:
 ALL DIMENSIONS IN mm (inch)

THIS DRAWING CAN BE USED AS A DRILLING TEMPLATE

Schlegel Automation Saha - PNC			
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